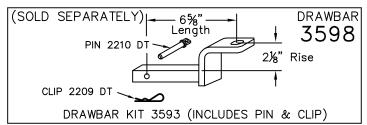
N24715E 10-19-15 SHEET <u>1</u> OF 1 ©2006, 2015 Towing Products HITCH NO. **VEHICLE** INSTALLATION INSTRUCTIONS 60863 TOYOTA CAMRY 24715 TOYOTA SOLARA 77035 **EQUIPMENT REQUIRED:** WIRING ACCESS LOCATION: PC3, PC4 2000 LB MAX GROSS TRAILER WT DRILL BITS: NONE HITCH REQUIRES 1/2" PIN AND CLIP 200 LB MAX TONGUE WEIGHT WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 17mm DO NOT EXCEED TOWING VEHICLE RATINGS RELOCATE REARMOST FRAME RAIL -**FASCIA** EXHAUST HANGER AS SHOWN FRAME RAILS **EXHAUST** 0 BRIDGE -HITCH SHOWN IN PROPER POSITION **EXISTING WELDNUTS** FIGURE 2 2002 & LATER CAMRY EXHAUST HANGER FIGURE 1

1. ON 2002 AND LATER CAMRY MODELS, LOWER REAR EXHAUST HANGER, LOCATE HITCH BETWEEN EXHAUST HANGER AND FRAME.

M10 X 1.25 X 30mm CL10.9 CONICAL TOOTHED WASHER

- 2. RAISE HITCH INTO POSITION AND INSTALL FASTENERS AS SHOWN IN FIGURE 1.
- 3. IF EXHAUST BRIDGE INTERFERES WITH LOWER CORNER OF VEHICLE END PANEL FOLD END PANEL UP TO CLEAR.
- 4. ON SOLARA MODELS RELOCATE REARMOST EXHAUST HANGER AS SHOWN IN FIGURE 2.

TIGHTEN ALL M10 CL10.9 FASTENERS TO 53 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT. DRAWBAR MUST BE USED IN THE <u>RISE</u> POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)
25

FASTENER KIT F24715

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



Plymouth, Michigan

PRINTED IN MEXICO